

SG8 Smart

• Highest Possible Precision • No Comparision • Extra-ordinary

SEAT & GUIDE MACHINE

SIMPLE - SMART DESIGNS BY ROBINS

US 7,726,919 B1 | US 17879818 | US 17892165 (Patents pending)

## **HEAVY DUTY VALVE SEAT & GUIDE MACHINE**

#### Achieve equal depth - valve seats

without using any switches.

- without looking at Smart screen.
- without setting mechanical stops.
- without using any dial indicators.









ROBINS Dual Centering System

Smart series machines include additional centering / work head float system that precisely centers small diameter pilots in valve guides, ensuring near zero valve seat run-out.

## "Robins-First"

\*Machine equal Seat depths effortlessly-

**Over 100 Live Machine Videos including Robins Factory virtual tour** 

youtube.robinsmachines.com

www.RobinsMachines.com



**EVERY CUSTOMER SINCE 1983 HAS BEEN "ROBINS-TESTIMONIAL"** 





### **FEATURES & FIXTURES**



#### CONSTANT VARIABLE SPEED-CVS

Patented technology vary spindle speed automatically while machining. Improved chatter-free surface finish & concen below 0.0003" in most cases, a revolutionary feature!

ROBINS ... World's First



#### 360° ROLL OVER FIXTURE

- · Built-in degree wheel
- 90° positive lock for in-line cylinder heads
- Custom wedges for angled & canted heads



#### SINGLE CYL .TO DIESEL HEADS

- Universal 360 deg. Roll Fixture suitable for Motor bike to automotive & diesel cylinder heads.
- Custom production fixtures also available.



#### C- FRAME FIXTURE

 Overhead Cam & cylinder heads requiring extended clamping for difficult to mount cylinder heads



#### NEW PRECISION LAPPING DEVICE

Innovative super lapping system provides mirror finish & original face angle unchanged during lapping



#### EQUAL SEAT DEPTH

- Unique alignment device aligns all guides in reference to roll fixture center line
- Equal seat depth for angled & canted heads



Adjustable counter bore



Preset seat dia exactly single/dual 3 angle inserts kit



Valve concentricity device (unique linear guideways design) Concen Gage



**Precision** 



New dual axis level kit



Portable vaccum

SG 8 Smart is specifically designed for machine shops that build small to mid size diesel Cyl. Heads. This model particularly suitable from Single Cylinder to 24 valve six cylinder heads used in Natural Gas, Mining, Construction & Marine Engines. Fixed Pilot concept works the best to achieve ultimate chatter-free finish on Valve Seats & down to few microns concentricity. 24 Valve Heads upto 40" length can be easily clamped & rolled full 360 Degrees to allow work to be done on all sides of these cylinder heads. Difficult jobs such as Injector Tubes, drilling & tapping, repairing broken studs and threads are a breeze!





## **TOOLING & FIXTURES**

# **HEAVY DUTY SG8 Smart**







Single cylinder to V6, V8 & in-line Cyl. heads can be machined in one setup















### **SPECIFICATIONS**



Small Single Cylinder to Large cylinder heads upto 40 inches in length can be easily setup and accurately machined on SG 8 Smart machine



# **SG8 Smart Specifications**

- Cylinder Head Size (in Roll Fixture)
- Spindle Tilt
- Spindle Stroke
- Spindle Speed
- Roundness
- Concentricity
- Surface Finish
- Micro Fine Feed
- Spring Free Adaptors
- Constant Varying Speed c s

40 x 12 x 6"
1015 x 305 x 152 mm
±15 Degrees
8.500" (216 mm)
35 - 500 RPM
< 0.0002" (5 microns)
0.0002" (5 microns) Honed Guides
< 0.6 Ra µm
Yes
Yes
Yes



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